





CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2:2020+A1:2023

KIWATR/15085/CL1/009/23/0A2

Kiwa Belgelendirme Hizmetleri A.S. hereby certifies that the welding company

ÖZBİR VAGON ARAC MAKİNA İMALAT İNŞAAT TİCARET VE SANAYİ ANONİM SİRKETİ Fatih Mah. Fatih Cad. No: 46/7 Arifiye 54580 Sakarya Turkey

fulfills the requirements for the scope according to

EN 15085-2 classification level CL1 in the type of activity D, P, S

in the range indicated in the annex.

validity: 2023-07-14 until 2026-07-13

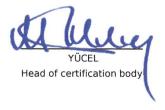


TÜRKAK

Orun
TS EN ISO/IEC 17065

Istanbul, 2024-06-26 Place and date of issue

Lead auditor: B.Sc. KAPLAN



Kiwa Belgelendirme Hizmetleri A.S., ITOSB 9.Cadde No:15 Tepeören Tuzla, 34959 Istanbul, Turkey, www.kiwa.com

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2	t ≥ 2.1 mm	FW
	1.2	t = 3 - 24 mm	BW
141	1.2 1.2 22.3 22.3 23.1 23.1 8.1 8.1	t = 2 - 6.7 mm t = 2 - 20 mm t = 1.4 - 2.6 mm t = 1.4 - 4 mm t = 3 - 4 mm t = 3 - 20 mm t = 3 - 6 mm t = 3 - 12 mm t = 2 - 24 mm	BW FW BW FW, BW FW, BW BW FW FW
52	23.1	t = 1.6 - 6 mm	FW, BW
	8.1	t = 1.6 - 2.4 mm	FW, BW

Area of Application:

- New build of railway vehicles and their components
- Design of components for railway vehicles
- Purchase and supply of welded components

Responsible welding coordinator(s):

Sultan Gökçe Sert, Level A (IWE) [external]

born: 1979-08-21

1st deputy(ies) of the responsible welding coordinator(s):

Others deputies:

Orhan Karalı, Level C

born: 1991-07-06

Remarks:

Register no.:

KIWATR/15085/CL1/009/23/0A2





General provisions:

The General Terms and Conditions of the Kiwa Belgelendirme Hizmetleri A.S. apply in the currently valid version.

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