



Kiwa confirms that the below mentioned company has established a quality management system that meets the requirements of the following standard

## ÖZBİR VAGON ARAÇ MAKİNA İMALAT İNŞAAT TİCARET VE SANAYİ ANONİM ŞİRKETİ

Fatih Mah. Fatih Cad. No: 46/7- 54580 Arifiye, Sakarya, Türkiye

### EN ISO 3834-2:2021

Quality requirements for fusion welding of metallic materials – Part 2: Comprehensive quality requirements

**Field of application:** New build of railway components and repair of railway vehicles and components e.g.  
- Maintenance and repair of passenger coaches and components  
- Fabrication of railway vehicle components like cable ducts

**Scope:**

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	1.2	t ≥ 2.1 mm t = 3 - 24 mm	FW BW
141	1.2 1.2 22.3 22.3 23.1 23.1 8.1/1.2 8.1 8.1	t = 2 - 6.7 mm t = 2 - 20 mm t = 1.4 - 2.6 mm t = 1.4 - 4 mm t = 3 - 4 mm t = 3 - 20 mm t = 2 - 24 mm t = 3 - 12 mm t = 3 - 6.02 mm	BW FW BW FW. FW, BW BW FW FW. BW
52	8.1 23.1	t = 1.6 - 2.4 mm t = 1.6 - 6 mm	FW, BW FW, BW

**Responsible welding coor.:** Sultan Gökçe Sert (IWE)

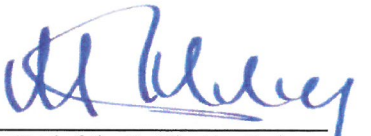
**Deputy:** Orhan Karalı (Level C)

**Certificate No.:** KIWA/3834/055/2

**Valid until:** from 14.07.2023 to 13.07.2026

**Issued on:** 26.06.2024

**Lead auditor:** B. KAPLAN

  
Head of the Certification Body

